

# **PACKAGING TEST REPORT**

## **1.0 PRODUCT DESCRIPTION**

#### 1.1 PROGRAM NAME: Mini-Fit RTC

- **1.2 SERIES/FAMILY NUMBER(S) COVERED BY PACKAGING:** 46207
- **1.3 ACTUAL PRODUCT PART / SERIES NUMBER(S) TESTED:** 46207-4006 46207-7010
- **1.4 MATERIAL STATUS OF TESTED PARTS:** Production
- **1.5 MATERIAL STATUS OF PRIMARY PACKAGING:** Production

## 2.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

### 2.1 TESTING PROCEDURES AND SEQUENCES: Drop Test Procedure ES-40000-7001 Section 5.2.1 Lab Procedure SAP Document 10000002317

2.2 PACKAGING SPECIFICATION : PK-46207-002 Rev A4

### 3.0 QUALIFICATION INFORMATION

- 3.1 PRE-INSPECTION RESULTS: Pass
- 3.2 INSPECTION GAGES: Gage number: N/A
- **3.3 DATE OF DROP TEST:** 46207-4006: 2/23/2015 46207-7010: 1/18/2018

# **3.4 WEIGHT OF FULLY LOADED DROP PACKAGE:** 46207-4006: 10.5 lbs 46207-7010: Unknown

3.5 ASSURANCE LEVEL AND DROP HEIGHT:

46207-4006 Assurance Level = 0 Drop Height = 100cm/39" 46207-7010 Assurance Level = 1 Drop Height = 82cm/32"

REVISION:	ECR/ECN INFORMATION:		PACKAGING TEST REPORT FOR		SHEET No.	
A1	<u>ECM No:</u> 170210	PACKA			<b>1</b> of <b>2</b>	
/ \	<u>DATE:</u> 2018 / 01 / 26	4	6207 SERIES		-	
DOCUMENT NUMBER:		TESTED BY:	PRODUCT ENGINEER	<u>AQP:</u>		
TS-46207-001		Jesus Merino	Jeff Bell	Fran Smith		
TEMPLATE FILENAME: TEST_SUMMARYISIZE_A41(V.1).DOC						



# **PACKAGING TEST REPORT**

### 3.6 EQUIPMENT USED IN TESTING: Manual drop test

### 4.0 RESULTS

4.1 CARTON APPEARANCE:

OK

4.2 PRIMARY PACKAGING APPEARANCE: Pass; minor damage

**4.3 POST-INSPECTION RESULTS:** 46207-4006: Pass 46207-7010: Some damage to empty carrier tape.

4.4 TEST PROCESS OBSERVATIONS:

None

### 4.5 PACKAGING TEST PASS OR FAIL AND EXPLANATION:

Pass, zero damaged parts.

REVISION:	ECR/ECN INFORMATION:				SHEET No.		
A1	<u>ECM No:</u> 170210	PACKA	PACKAGING TEST REPORT FOR		<b>2</b> of <b>2</b>		
	<u>DATE:</u> 2018 / 01 / 26	4	6207 SERIES				
DOCUMENT NUMBER:		TESTED BY:	PRODUCT ENGINEER	<u>AQP:</u>			
TS-46207-001		Jesus Merino	Jeff Bell	Fran Smith			
TEMPLATE FILENAME: TEST_SUMMARY[SIZE_A4](V.1).DOC							