



CKTS	PART NUMBER	PARTS PER BAG	BAGS PER CARTON	SPQ
2	1727673002	3700	1	3700
4	1727673004	2700	1	2700
6	1727673006	2000	1	2000
8	1727673008	1700	1	1700
10	1727673010	1500	1	1500
12	1727673012	1100	1	1100
14	1727673014	1000	1	1000
16	1727673016	900	1	900
18	1727673018	800	1	800

P/N	Description	Qty
967070014	CARTON	1
313008790	30X28" BAG FOR UPLAND MOLDING	1
46996-2011 OR 885961016	YELLOW SORBENT CLOTH	1
46996-2010 OR 885960969	VENTED ZIP LOCK BAG	1
701800386	POLYETHYLENE FOAM PAD	2

**NOTES - PACKAGING PROCEDURE**

- PARTS TO BE MOISTURIZED PER AS-45499-001
- WATER IS TO BE ADDED TO THE 46996-2011 (885961016) PAD THAT IS INSIDE A 46996-2010 (885960969) BAG.
- FOLD AND TAPE BOTTOM FLAPS OF CARTON WITH 2" WIDE TAPE PER ES-40000-7013. TAPE SHOULD EXTEND UP SIDES OF CARTON AT LEAST 76 MM (3 INCHES).
- POLYBAGS TO BE FILLED WITH QUANTITY OF PARTS AS SPECIFIED PER CHART.
- CLOSE TOP FLAPS OF CARTON AND TAPE. TAPE SHOULD EXTEND DOWN SIDES OF CARTON AT LEAST 76 MM (3 INCHES).
- ADD LABELS TO CARTONS AS REQUIRED PER ES-40000-7012.
- FOR LARGER SHIPMENTS CARTONS MAY BE LAYERED ON A 1200 X 800 PALLET WITH (6) CARTONS PER LAYER AND A MAXIMUM OF (4) LAYERS.
- CARTONS ON PALLET TO BE UNITIZED WITH BANDING AND STRETCH FILM PER PK-31301-625.
- PUT ONE FOAM PAD ON THE BOTTOM OF THE CARTON, ANOTHER ONE ON THE TOP

FUNCTIONAL SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						
	DIMENSION UNITS	SCALE	CURRENT REV DESC:				
$\frac{F}{A} = 0$	mm	1:1	EC NO: 652461 DRWN: ALU002 2021/01/06 CHK'D: YXZHENG 2021/01/06 APPR: YXZHENG 2021/01/06				
$\frac{E}{E} = 0$	GENERAL TOLERANCES (UNLESS SPECIFIED)						
$\frac{F}{P} = 0$	ANGULAR TOL	± °					
DIVISIONAL SYMBOLS	4 PLACES	±					
	3 PLACES	±	INITIAL REVISION: DRWN: ALU002 2019/12/04 APPR: YXZHENG 2020/12/22				
	2 PLACES	±					
	1 PLACE	±					
	0 PLACES	±	DOCUMENT NUMBER: 1727670002-PK DOC TYPE: PDD DOC PART: 000 REVISION: A1				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION	DRAWING: A4-SIZE	SERIES: 172767	MATERIAL NUMBER: SEE TABLE	CUSTOMER: GENERAL MARKET	SHEET NUMBER: 1 OF 1

DOCUMENT STATUS	P1	RELEASE DATE	2021/01/06	02:42:00
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